
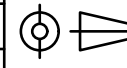


PROPERTIES

Material : AISI 4140
 Hardness (HRC) : 50-52
 Process : Induction hardened and grinded

AKSI BELİRTİLMEDİKÇE / UNLESS OTHERWISE SPECIFIED	PROJE ADI / PROJECT NAME		BOTTOM TOOL		
	KOMPLE ADI / ASSEMBLY NAME		PRESS BRAKE		
Genel toleranslar ISO 2768-1/2'ye gorebilir. / General tolerances are according to ISO 2768-1/2.	KAĞIT BOYUTU / SHEET SIZE	A3	BİRİM / UNIT	mm	CEMATEK Mühendislik Makina İnş. İml. San. ve Tic. Ltd. Şti. Adres: Başkent O.S.B. 12. Cadde No: 9 Malıköy - SINCAN / ANKARA Tel: 0312 640 16 50 Fax: 0312 640 16 53 Web: www.cematek.com.tr E-Mail: Proje@cematek.com.tr
	AGIRLIK / WEIGHT	N/A	OLÇEK / SCALE	1 / 1	
Geometrik toleranslar ISO 1101'e gorebilir. / Geometrical tolerances are according to ISO 1101.	İSİM / NAME		TARİH / DATE	IZDUSUM / PROJECTION	PROJE NUMARASI / PROJECT NUMBER
	DİZAYN / DESIGN		S.EZER		
Yüzey pürüzlülüğü gösterimi ISO 1302'ye gorebilir. / Indication of surface roughness is according to ISO 1302.	KONTROL / CHECK				ARŞİV NUMARASI / ARCHIVE NUMBER
	ONAY / APPROVAL				
Tüm keskin dış kenarlar 0.5X45° / All sharp external edges 0.5X45° Tüm keskin iç kenarlar R0.5 / All sharp internal edges R0.5	MÜSTERİ ONAYI / APPROVAL of CUSTOMER				