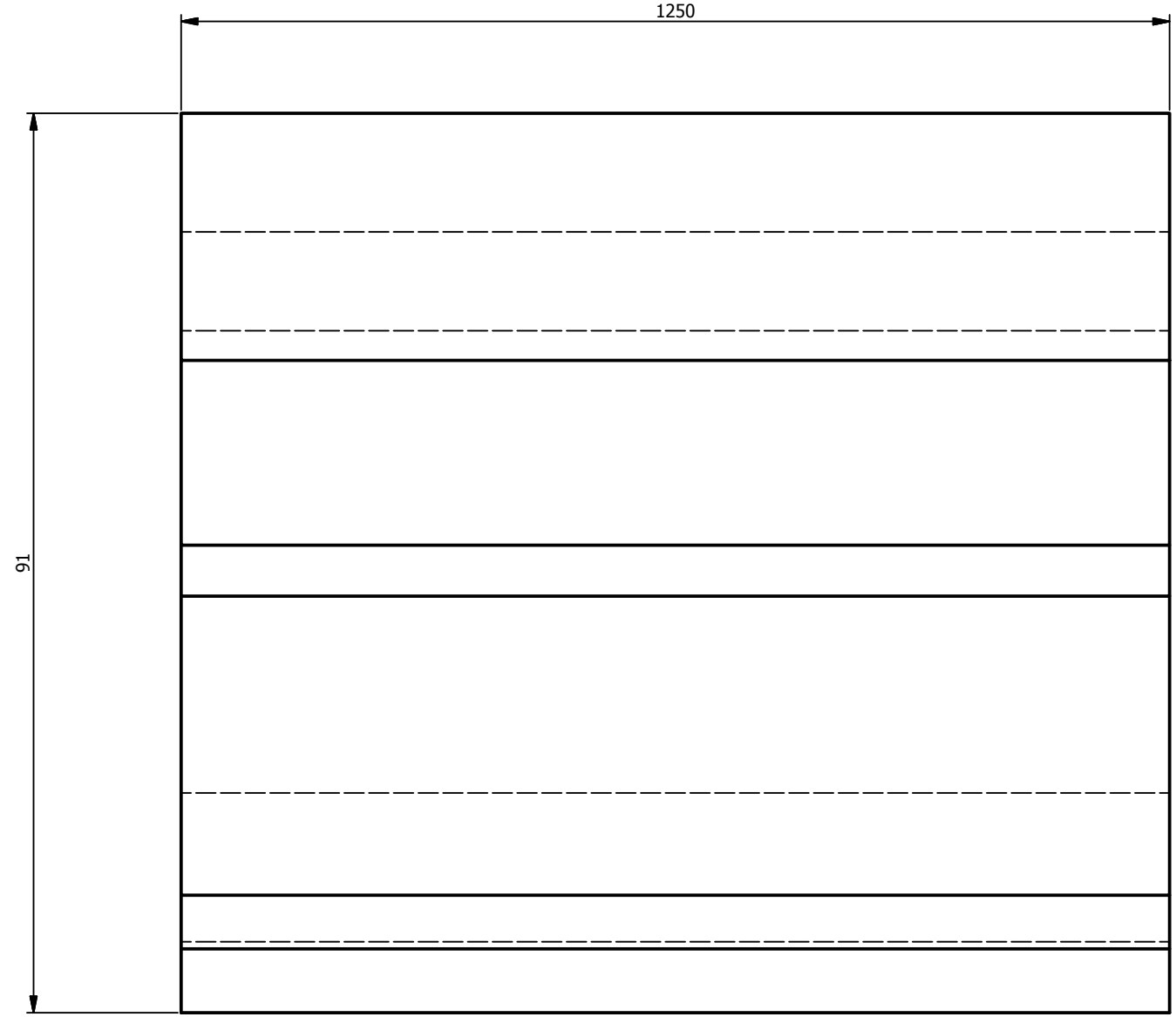
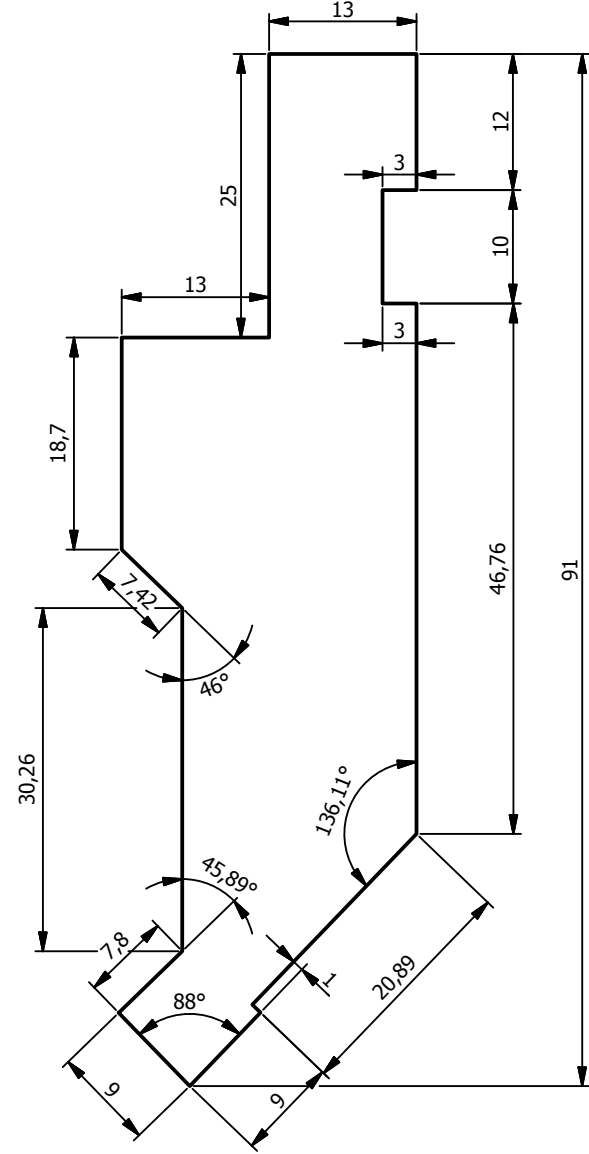




TOTAL LENGTH : 1250 MM
TOTAL NO. OF PARTS : 10 PIECES
PARTS LENGTH

- 1) 100 mm
- 2) 410 mm
- 3) 300 mm
- 4) 50 mm
- 5) 40 mm
- 6) 25 mm
- 7) 15 mm
- 8) 10 mm
- 9) 200 mm
- 10) 100 mm



PROPERTIES

Material : AISI 4140
Hardness (HRc) : 50-52
Process : Induction hardened and grinded

AKSI BELİRTİLMEDİKÇE / UNLESS OTHERWISE SPECIFIED	PROJE ADI / PROJECT NAME		UPPER IN SEGMENTS TOOL		
	KOMPLE ADI / ASSEMBLY NAME		PRESS BRAKE		
Genel toleranslar ISO 2768-1/2'ye gorebilir. / General tolerances are according to ISO 2768-1/2.	KAĞIT BOYUTU / SHEET SIZE	A3	BİRİM / UNIT	mm	CEMATEK Mühendislik Makina İnş. İml. San. ve Tic. Ltd. Şti. Adres: Başkent O.S.B. 12. Cadde No: 9 Malköy - SINCAN / ANKARA Tel: 0312 640 16 50 Fax: 0312 640 16 53 Web: www.cematek.com.tr E-Mail: Proje@cematek.com.tr
Geometrik toleranslar ISO 1101'e gorebilir. / Geometrical tolerances are according to ISO 1101.	AGIRLIK / WEIGHT	1,237 kg	ÖLÇEK / SCALE		
Yüzey pürüzlülüğü gösterimi ISO 1302'ye gorebilir. / Indication of surface roughness is according to ISO 1302.	DİZAYN / DESIGN	S.EZER	TARİH / DATE	31.03.2010	IZDUSUM / PROJECTION 
Tüm keskin dış kenarlar 0.5X45° / All sharp external edges 0.5X45° Tüm keskin iç kenarlar R0.5 / All sharp internal edges R0.5	KONTROL / CHECK				
	ONAY / APPROVAL				PROJE NUMARASI / PROJECT NUMBER
	MÜSTERİ ONAYI / APPROVAL of CUSTOMER				
					ARŞİV NUMARASI / ARCHIVE NUMBER